	Application No.	Applicant(s)
Notice of Allowability	10/614,438	LOWANCE, PHILIP D.
	Examiner	Art Unit
	Gary E. Elkins	3727
The MAILING DATE of this communication appearance All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication IGHTS. This application is subject to	olication. If not included will be mailed in due course. THIS
1. This communication is responsive to the amendment filed	07 February 2005.	
2. X The allowed claim(s) is/are 12-20.		
 Acknowledgment is made of a claim for foreign priority ur a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). * Certified copies not received:	e been received. e been received in Application No	
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the requirements
4. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give		
 CORRECTED DRAWINGS (as "replacement sheets") must (a) including changes required by the Notice of Draftspers (a) including changes required by the Notice of Draftspers (b) including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in the deponsion of the deponsion	son's Patent Drawing Review (PTO s Amendment / Comment or in the C .84(c)) should be written on the drawing the header according to 37 CFR 1.121(c) sit of BIOLOGICAL MATERIAL r	Office action of ngs in the front (not the back) of d). nust be submitted. Note the
Attachment(s) 1. ☑ Notice of References Cited (PTO-892)	5. Notice of Informal P	ratent Application (PTO-152)
Notice of Preferences Cried (1 10-032) Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summary	• • • • • • • • • • • • • • • • • • • •
3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/0	Paper No./Mail Da	te
Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material		GARY E. ELKINS PRIMARY EXAMINER ART LINIT

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Reasons for Allowance

1. The following is an examiner's statement of reasons for allowance: Claims 12-20 are considered allowable over the prior art of record insofar as none of the prior art suggests the method being claimed. The method requires formation of a container system using an injection unit body and an expandable balloon. The container system is formed with a body recess for receiving a first container and including a pair of opposing bottom corners which are at least as thick as the body wall thickness. None of the prior art suggests forming a container having the required thicknesses using a method as claimed. The patent to Farrell teaches only the general formation of a parison using an injection system including an expanded balloon. It does not suggest forming a recessed container where the thickness at opposing bottom corners of the recess are at least as great as the body wall thickness. It is believed that formation of a recessed container using the technique of Farrell would necessarily result in a thinning at the outer edges of the recess area due to localized stretching of the parison. Neither Farrell nor any of the prior art of record suggests how to make the recess without thinning the material using the particular molding method claimed.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."